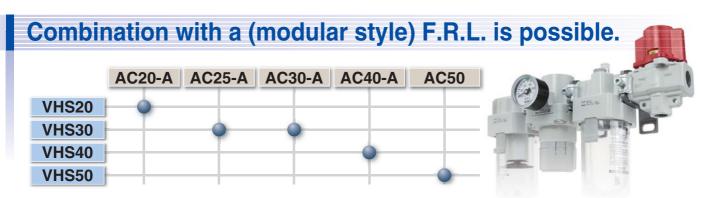
Conforming to OSHA Standard
Pressure Relief 3 Port Valve
with Locking Holes









Single Action *Series VHS20/30/40/50*Double Action *Series VHS2510/3510/4510/5510*



Single Action Series VHS20/30/40/50 Double Action Series VHS2510/3510/4510/5510



Safety Measure

Can prevent accidents caused by inadvertent air supply problems.

With the indicator window



The supply/exhaust status of the air flow can be verified at a glance in the indicator window.

SUP: Supply EXH: Exhaust

Double action

Push the handle and then turn, 2-step action prevents malfunction.





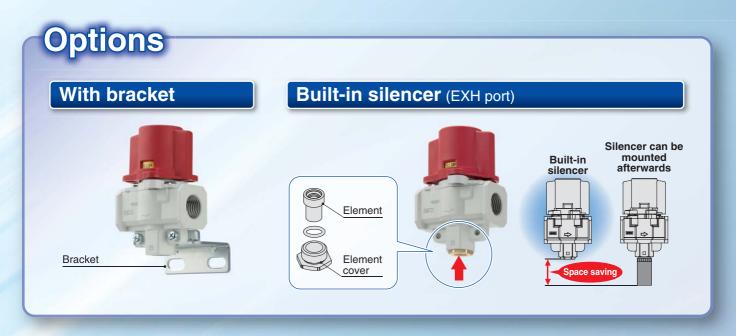
With locking holes



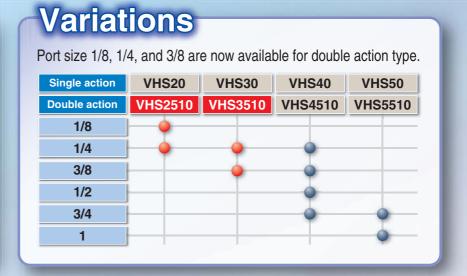
When in the exhaust position, the valve may be padlock secured. Prevents accidental start-ups while personnel are cleaning or servicing equipment.

OSHA standard (Occupational Safety and Health Administration **Department of Labor)**

For safety control, OSHA rule requires energy sources for certain equipment be turned off or disconnected and that the device either be locked or labelled with a warning tag.







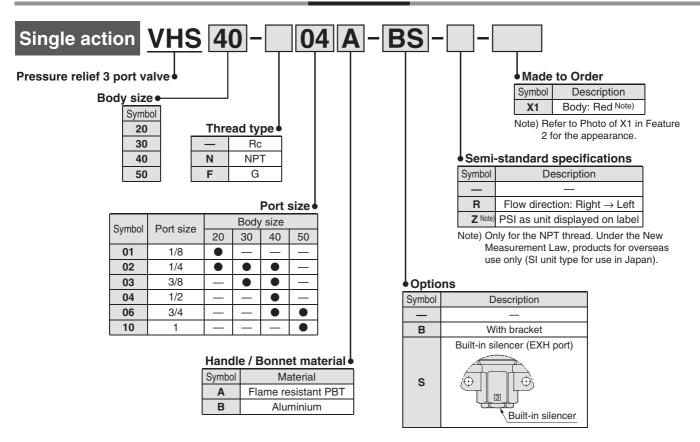


Conforming to OSHA Standard Pressure Relief 3 Port Valve with Locking Holes (Single Action)

Series VHS20/30/40/50



How to Order



A spacer or spacer with bracket is required if the valve is combined with modular F.R.L. Please order it separately. VHS type can be ordered from How to Order of modular F.R.L. combination.

Pressure relief 3 port valve	Spacer part no.	Spacer with bracket part no.	Applicable air preparation equipment
VHS20	VHS20 Y200-A		AC20-A
VHS30	VHS30 Y300-A		AC25-A, AC30-A
VHS40	Y400-A	Y400T-A	AC40-A
VHS40-06	Y500-A	Y500T-A	AC40-06-A
VHS50	Y600-A	Y600T-A	AC50, AC55, AC60



Spacer



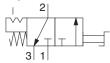
Spacer with bracket



Conforming to OSHA Standard Pressure Relief 3 Port Valve with Locking Holes (Single Action) Series VHS20/30/40/50



JIS Symbol



OSHA standard (Occupational Safety and Health Administration Department of Labor)

For safety control, OSHA rule requires energy sources for certain equipment be turned off or disconnected and that the device either be locked or labelled with a warning tag.

Specifications

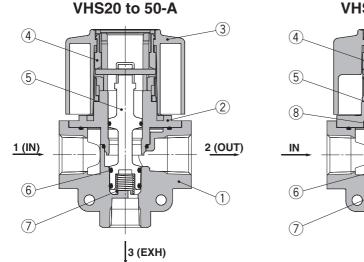
Standard specifications

	Model	VHS20	VHS30	VHS40	VHS40-06	VHS50		
Fluid	l			Air				
Amb	ient and fluid temperature		–5 to (60°C (No fre	ezing)			
Proo	f pressure			1.5 MPa				
Oper	ating pressure range	0.1 to 1.0 MPa						
Hand	lle switching angle	90°						
Pain	t colour (Standard)	Handle: Red Body: White						
Weight	A (Handle, bonnet: Flame resistant PBT)	76 g	127 g	247 g	293 g	532 g		
weigni	B (Handle, bonnet: Aluminium)	92 g	156 g	301 g	349 g	630 g		

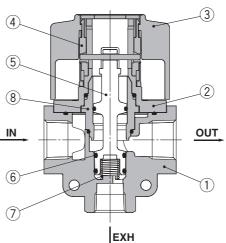
Flow-rate characteristics

	Port	size		Flow-rate characteristics							
Model	IN, OUT	EXH	IN-	→OUT		OUT→EXH					
	114, 001		C[dm3/s.bar]	b	Cv	C[dm3/s.bar]	b	Cv			
VHS20	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69			
VII320	1/4	1/0	3.3	0.40	0.88	3.1	0.51	0.84			
VHS30	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7			
VII330	3/8	1/4	8.3	0.41	2.3	7.0	0.41	1.9			
	1/4		7.3	0.49	2.0	8.5	0.35	2.3			
VHS40	3/8	3/8	10.9	0.45	3.0	11.6	0.40	3.1			
	1/2		14.2	0.39	3.8	13.3	0.43	3.6			
VHS40-06	3/4	1/2	18.3	0.31	5.0	17.7	0.37	4.8			
VHS50	3/4	1/2	23.8	0.41	6.4	21.8	0.41	5.9			
VII 300	1	1/2	31.9	0.33	8.6	23.5	0.44	6.4			

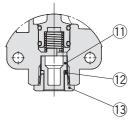
Construction



VHS20 to 50-B



Built-in silencer (Option)



Cross section of EXH port

Con	Component Parts											
No.	Description	Mate	erial	Note								
INO.	Description	VHS20 to 50-A	VHS20 to 50-B	Note								
1	Body	ADO	C12	White								
2	Bonnet	Flame resistant PBT (UL-94 Standard V-0 equivalent)	ADC12	White								
3	Handle	Flame resistant PBT (UL-94 Standard V-0 equivalent)	ADC12	Red								
4	Cam ring	PC	DM									
5	Spool	PE										
6	Spool O-ring	H-N										
7	Spool spring	Stainles	_									
8	Ferrule	PC	DM	_								

^{*} The VHS series cannot be disassembled. Parts cannot be shipped separately.

Option Part No.

Model	Bracket assembly part no. Note 1)	Silencer assembly part no. Note 2)			
VHS20	VHS20PW-180AS	VHS20PW-190AS			
VHS30	VHS30PW-180AS	VHS30PW-190AS			
VHS40	VHS40PW-180AS	VHS40PW-190AS			
VHS40-06	VHS40PW-180-06AS	VHS40PW-190-06AS			
VHS50	VHS50PW-180AS	VHS50PW-190AS			

Note 1) Bracket/1pc., mounting screw/2pcs.

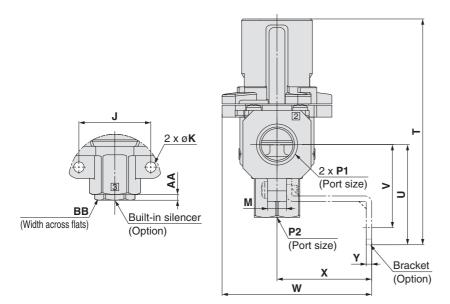


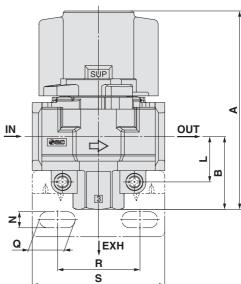
Note 2) Element ①, element O-ring ②, element cover ③ 1pc. for each.

Series VHS20/30/40/50

Dimensions

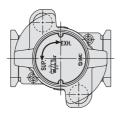
VHS40/50

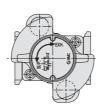


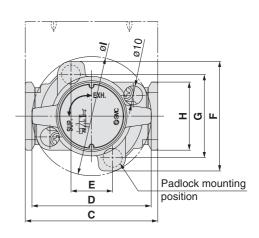


VHS30

VHS20







[mm]

Dimensions Standard specifications P1 P2 A B C D F F G H I J K I

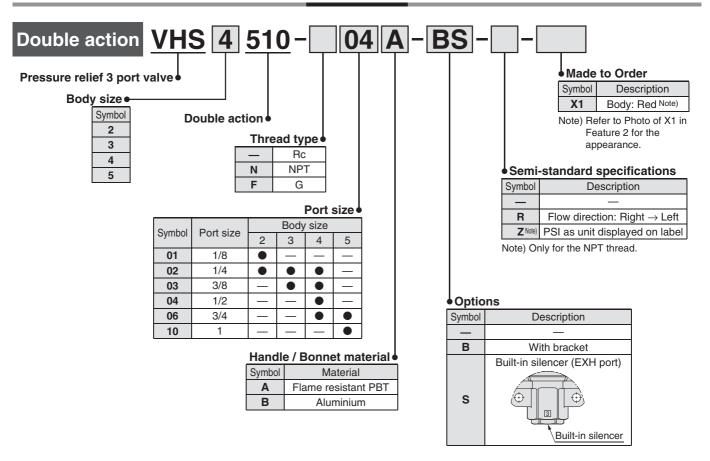
Model	Standard specifications														
iviouei	P1	P2	Α	В	С	D	E	F	G	Н	- 1	J	K	L	M
VHS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	43	24	4.5	14.8	9
VHS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49	30	4.5	19	9
VHS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63	38	5.5	24	10
VHS40-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63	43	5.5	26	10
VHS50	3/4, 1	1/2	134.3	53	90	76	26	76	61	53	81	50	6.5	31	12

	Options specifications											
Model	With bracket										Built-in silencer	
	N	Q	R	S	Т	U	V	W	Х	Υ	AA	BB
VHS20	5.4	8.4	27	40	75.4	31.3	25.3	53.3	30	2.3	3	12
VHS30	6.5	10	36.5	53	90.9	40	33	67	41	2.3	3	14
VHS40	8.5	19	43.5	70	119.4	53	44	79	50	2.8	3	19
VHS40-06	8.5	19	43.5	70	123.4	55	46	79	50	2.8	4	22
VHS50	11	27.5	49.5	90	152.3	71	60	108	70	3.2	4	22

Conforming to OSHA Standard Pressure Relief 3 Port Valve with Locking Holes (Double Action) Series VHS2510/3510/4510/5510

RoHS

How to Order



A spacer or spacer with bracket is required if the valve is combined with modular F.R.L. Please order it separately.

Pressure relief 3 port valve	Spacer part no.	Spacer with bracket part no.	Applicable air preparation equipment
VHS2510	Y200-A	Y200T-A	AC20-A
VHS3510	VHS3510 Y300-A		AC25-A, AC30-A
VHS4510	Y400-A	Y400T-A	AC40-A
VHS4510-06	Y500-A	Y500T-A	AC40-06-A
VHS5510	Y600-A	Y600T-A	AC50, AC55, AC60







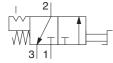
Spacer with bracket



Series VHS2510/3510/4510/5510



JIS Symbol



OSHA standard (Occupational Safety and Health Administration Department of Labour)

For safety control, OSHA rule requires energy sources for certain equipment be turned off or disconnected and that the device either be locked or labelled with a warning tag.

Specifications

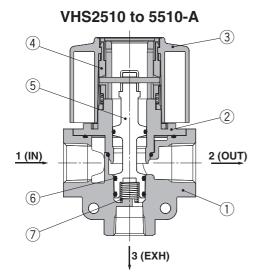
Standard specifications

Model		VHS2510	VHS3510	VHS4510	VHS4510-06	VHS5510		
Fluid	i			Air				
Amb	ient and fluid temperature		−5 to	60°C (No fre	ezing)			
Proo	of pressure			1.5 MPa				
Oper	rating pressure range	0.1 to 1.0 MPa						
Hand	dle switching angle	90°						
Pain	t colour (Standard)	Handle: Red Body: White						
Woight	A (Handle, bonnet: Flame resistant PBT)	77 g	129 g	250 g	296 g	536 g		
Weight	B (Handle, bonnet: Aluminium)	93 g	158 g	304 g	352 g	635 g		

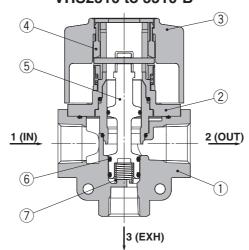
Flow-rate characteristics

- 10 H Tato Official actorication										
	Port	size	Flow-rate characteristics							
Model	IN, OUT	EXH	IN-	→OUT		OU	Г→ЕХН			
	IIV, OUT		C[dm3/s·bar]	b	Cv	C[dm3/s·bar]	b	Cv		
VHS2510	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69		
VH32310	1/4	1/0	3.3	0.40	0.88	3.1	0.51	0.84		
VHS3510	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7		
VII 23210	3/8	1/4	8.3	0.41	2.3	7.0	0.41	1.9		
	1/4		7.3	0.49	2.0	8.5	0.35	2.3		
VHS4510	3/8	3/8	10.9	0.45	3.0	11.6	0.40	3.1		
	1/2		14.2	0.39	3.8	13.3	0.43	3.6		
VHS4510-06	3/4	1/2	18.3	0.31	5.0	17.7	0.37	4.8		
VUCEE10	3/4	1/2	23.8	0.41	6.4	21.8	0.41	5.9		
VHS5510	1	1/2	31.9	0.33	8.6	23.5	0.44	6.4		

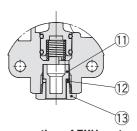
Construction



VHS2510 to 5510-B



Built-in silencer (Option)



Cross section of EXH port

Component Parts

Con	iponent Parts			
No.	Description	Mat	erial	Note
INO.	Description	VHS2510 to 5510-A	VHS2510 to 5510-B	Note
1	Body	ADO	C12	White
2	Bonnet	Flame resistant PBT (UL-94 Standard V-0 equivalent)	ADC12	White
3	Handle	Flame resistant PBT (UL-94 Standard V-0 equivalent)	ADC12	Red
4	Cam ring	PC	M	_
5	Spool	PE	3T	_
6	Spool O-ring	H-N	_	
7	Spool spring	Stainle	_	
8	Ferrule	PC	M	_

^{*} The VHS series cannot be disassembled. Parts cannot be shipped separately.

Option Part No.

Model	Bracket assembly part no. Note 1)	Silencer assembly part no. Note 2)								
VHS2510	VHS20PW-180AS	VHS20PW-190AS								
VHS3510	VHS30PW-180AS	VHS30PW-190AS								
VHS4510	VHS40PW-180AS	VHS40PW-190AS								
VHS4510-06	VHS40PW-180-06AS	VHS40PW-190-06AS								
VHS5510	VHS50PW-180AS	VHS50PW-190AS								

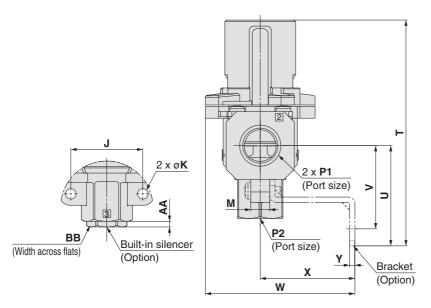
Note 1) Bracket/1pc., mounting screw/2pcs.

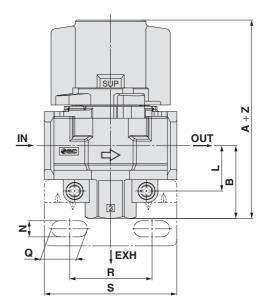


Note 2) Element ①, element Ö-ring ②, element cover ③ 1pc. for each.

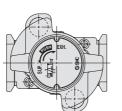
Dimensions

VHS4510/5510

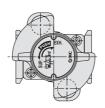


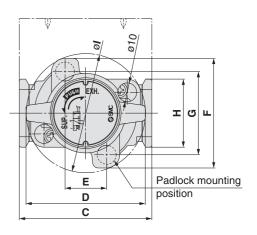


VHS3510



VHS2510





Dimensions

Dimensions [mm]																
	Standard specifications															
Model	P1	P2	A (Handle down: Locked)	В	С	D	E	F	G	н	ı	J	К	L	М	A+Z (Handle up: Unlocked)
VHS2510	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	43	24	4.5	14.8	9	69.6
VHS3510	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49	30	4.5	19	9	83.5
VHS4510	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63	38	5.5	24	10	109.1
VHS4510-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63	43	5.5	26	10	114.6
VHS5510	3/4, 1	1/2	134.3	53	90	76	26	76	61	53	81	50	6.5	31	12	138.5

	Options specifications											
Model	With bracket										Built-in silencer	
	N	Q	R	S	Т	U	٧	W	Х	Υ	AA	BB
VHS2510	5.4	8.4	27	40	75.4	31.3	25.3	53.3	30	2.3	3	12
VHS3510	6.5	10	36.5	53	90.9	40	33	67	41	2.3	3	14
VHS4510	8.5	19	43.5	70	119.4	53	44	79	50	2.8	3	19
VHS4510-06	8.5	19	43.5	70	123.4	55	46	79	50	2.8	4	22
VHS5510	11	27.5	49.5	90	152.3	71	60	108	70	3.2	4	22





Series VHS20/30/40/50 Series VHS2510/3510/4510/5510 Specific Product Precautions 1

Be sure to read before handling. Refer to back cover for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

Precautions on Design

Marning

- 1. Please consult with SMC in cases where the ambient environment does not permit leakage or if fluid other than air is used.
- 2. Do not apply negative pressure. It may result in malfunction.
- 3. Do not supply air pressure from ports other than the 1 (P) port.

The valve will malfunction when air pressure is supplied from other ports.

Selection

△ Warning

1. In some cases, mineral oil grease used for internal parts and sealant may be carried to the output side.

Please contact SMC if this causes any inconvenience in use.

Installation and Adjustment

⚠ Warning

1. Confirm the symbols "1" and "2" before the valve is connected. The port marked "1" is the air inlet and the port marked "2" is the outlet

Pressurization is only possible via the inlet port (1). Reverse connection may cause malfunction. The port symbols and corresponding piping types are shown in the table below.

Port symbol	Piping type			
1	Inlet			
2	Outlet			
3	Exhaust			

∧ Caution

- The valve must be switched to each position instantly and securely. Stopping the knob between the extreme positions may cause malfunction.
- 2. Do not remove the mounting screws from the bonnet.

As this may cause malfunction.

Piping

△ Warning

The port marked with an arrow (△) is the 1
 (P) port (IN) and one on the opposite side is the 2 (A) port (OUT).

The port at a right angle to them is the 3 (R) port (EXH). Be sure to confirm before connecting since erroneous connection will cause malfunction.

Piping

⚠ Warning

2. Before piping is connected, the pipes should be thoroughly blown through with air (flushing) or washed to remove chips, cutting oil and other debris from inside.

Should they remain, they could cause malfunction.

3. When connecting pipes and fittings, etc., be sure that neither chips from the pipe threads nor sealing material get inside the valve.

When using sealant tape, leave 1.5 to 2 thread ridges exposed at the end of the pipe/fitting.

4. When screwing a piping component into the valve, secure the female threaded side and apply the recommended tightening torque.

Under tightening may result in loosening or sealing failure while over tightening may cause damage to threads and other problems.

Recommended tightening torque Unit: [N·m]										
Connection thread	1/8	1/4	3/8	1/2	3/4	1				
Torque	7 to 9	12 to 14	22 to 24	28 to 30	28 to 30	36 to 38				

Air Supply

⚠ Warning

1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

2. Install an air dryer or after cooler on the upstream side of the pressure release 3 port valve because air containing excessive drainage may cause malfunction.

⚠ Caution

- 1. Install an air filter of 5 μm or less filtration on the inlet side.
- Install a mist separator on the inlet side to remove carbon powder from the compressor or other equipment. An excessive amount of carbon dust ingress via the inlet may cause the valve to malfunction.

Refer to "SMC Air Preparation System" for further details on compressed air quality.

Operating Environment

Marning

1. Do not use valves where there is direct contact with, or in atmospheres of, corrosive gases, chemicals, salt water, water or steam.





Series VHS20/30/40/50 Series VHS2510/3510/4510/5510 Specific Product Precautions 2

Be sure to read before handling. Refer to back cover for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

Operating Environment

△ Warning

- 2. Do not use in an explosive atmosphere.
- 3. Do not use in locations subject to vibration or impact. Confirm the specifications for each series.
- 4. A protective cover should be used to shield valves from direct sunlight.
- 5. Shield valves from radiated heat generated by nearby heat sources.
- 6. Employ suitable protective measures in locations where there is contact with water droplets, oil, or welding spatter.
- 7. Install a silencer into port 3 (R) to prevent the ingress of dust if there is a lot of dust in the atmosphere.

If dust enters the valve via port 3 (R), it may cause air leakage.

Maintenance

△ Warning

1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

2. Do not disassemble the product.

Improper handling will cause malfunction or breakage of the machinery or equipment.

3. When equipment is to be removed, first confirm that measures are in place to prevent dropping of driven objects and run-away of equipment, etc. Then cut the supply air pressure and electric power, and exhaust all compressed air from the system using its residual pressure release function.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators and then confirm that equipment operates normally.

⚠ Caution

Once a lubricant is introduced, be sure to continue lubrication.

If it is discontinued, malfunction may result due to loss of the initial lubricant. Apply class 1 turbine oil (ISO VG32) as a lubricant. Use of other lubricants may cause malfunction.

Built-in Silencer (Option) Bronze Sintered Metal Element

∧ Caution

Products made of bronze may contain uneven colour due to the oxidization process of the atmosphere.

However, this oxidization process occurs in the limited range of less than $1\mu m$ of thickness and is so thin as to not affect the product characteristics.

The uneven colour occurs depending on the storage duration before utilization (stock as a product, stock in customer)

* If this is a problem, please contact SMC so that SMC can pre-treat them with nickel plating.



⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk Danger: which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety. etc.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.*2)
 - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

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- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

/!\ Safety Instructions

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

SMC Corporation (Europe)

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